



Display Module SPECIFICATION Model: PV0133012W0230N

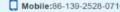
Customer	
Customer NO.	
Approve By	

For Solution ---13.3inch;1920(W)XRGBX1080(H)

Owner:

Version: V01 **Document ID:**









Record of Revisions

Rev	Date	Sub-Model	Description of change
Rev V01	Date Sept. 14 th 2022		Description of change eliminary Product Specification was first issued.



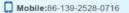






Table of contents

1. General description

KINGTECH

- 2. Absolute maximum ratings
- 3. Optical characteristics
- 4. Block diagram
- 5 Interface pin connection
- 6. Electrical characteristics
- 7. Reliability test items
- 8. Outline dimension
- 9. General precaution
- 10. Package Specification
- 11. Visuals Specification:





1. General description

1.1 Introduction

PV0133012W0230N is a color active matrix thin film transistor (TFT)

liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT LCD panel, a driving circuit and a back light system. This TFT LCD has a 13.3 (16:9) inch diagonally measured active display area with Full HD (1920 horizontal by 1080 vertical pixel) resolution.

1.2 Features

13.3 (16:9 diagonal) inch configuration

EDP(Embedded display port) Ver1.2 interface

1920x3x1080 dots panel with 16.7M colors

Edp Transfer rate Specification: Edp1.2/2.7 Gbps/2lane

LED Backlight

RoHS & Reach Compliance

1.3 Applications

Mobile NB,

Personal Navigation Device

Multimedia applications and Others AV system

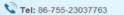
1.4 General information

Ite	em	Specification	Unit
Outline Dimens	sion	307.60 x 183.05x 5.5 (Typ.)	mm
Display area		293.76(H) x165.24(V)	mm
Number of Pixe	el	1920 RGB(H) x 1080(V)	pixels
Pixel pitch		0.153(H) x 0.153(V)	mm
Pixel arrangement		RGB Vertical stripe	
Display mode /	NTSC	Normally black(FFS) /72%	
Surface treatme	ent	Antiglare, Hard-Coating(3H)	
Weight		TBD(Typ.)	G
Back-light		Single LED (Side-Light type)	
Power	B/L System	11.0(Max)	W
Consumption			

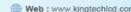
1.5 Mechanical Information

item		Min.	Тур.	Max.	Unit
Module	Horizontal(H)	307.30	307.60	307.90	mm
Size	Vertical(V)	182.75	183.05	183.35	mm
	Depth(D)	5.2	5.5	5.8	mm











2.0 ABSOLUTE MAXIMUM RATINGS

2.1 Electrical Absolute Rating

2.1.1 TFT LCD Module

Item	Symbol	Min.	Max.	Unit.	Note
Power supply voltage	LCD_VCC	-0.3	4.0	V	GND=0
				V	GND=0
				V	GND=0
				V	
				V	
Input Voltage(eDP)	V1	-0.3	1.5	V	

2.1.2 Back-Light Unit

Item	Symbol	MIN.	TYP.	MAX.	Unit	Note
Forward voltage	Vf		27	31.5	V	(1)(2)(3)
Forward current	If		400		mA	(1)(2)(3)
Power Consumption	PBL		10.8		W	

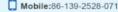
Note:

- (1) Permanent damage may occur to the LCD module if beyond this specification. Functional operation should be restricted to the conditions described under normal operating conditions.
- (2) Ta = 25 ± 2 °C
- (3) Test Condition: LED current 400mA

2.2 Environment Absolute Rating

Item	Symbol	Min.	Max.	Unit	Remarks
Operating Temperature	Topa	-20	+70	$^{\circ}\!\mathbb{C}$	
Storage Temperature	Tstg	-30	+80	$^{\circ}$ C	









3.0 OPTICAL CHARACTERISTICS

3.1 Optical specification:

3.1 Optical	peeme	111011	•				1				
Item	Symbol	Tem	p.	Min.	Тур.	Max.	Unit		Con	ndition	
Response	Tr	25°C	C		10	15			0 00	0.0 (N) 4 1.2)	
Time	Tf	25°C	C		20	25	msec		θ =0 ',φ=	0 ° (Note 1,3)	
		2 = 90	`	600	4000				θ =0 °, φ=0	° LED:ON,	
Contrast Rate	Cr	25°	ا ز	600	1000				LIGHT:C	OFF(Note1,2)	
Brightness	YL	25°C	\overline{C}	850	1000		Cd/m2	2	(IL=400n	nA)(Note1,4)	
Visual angle range front and rear	θ	25°	Γ	`	(θL) 8 (θR)8	De-gree		e	φ = 0°, CR ≥ 10 LED:0 LIGHT:OFF(Note 1,4)		
Visual angle range left and right	θ	25℃		(θ U) 85 (θ D) 85		De-gree			≥10 LED:ON OFF(Note 1,4)		
Brightness uniformity	BUNI				75		%		Θ=0(=0(Note5,7)	
Visual angle					free		((N	Note 6)	
Item	Symbo	l	•		Transmissive				Conditions		
				Min.		Tyl			Max.		
	XR		0.6	525		0.655		0.68	35	Reference:	
Red	YR		0.2	.95		0.325	0.355		55	LCD Panel,	
	XG		0.2	34		0.264		0.294		CIE (x, y)	
Green	YG		0.5	0.548		0.578		0.60	18	chromaticity	
DI.	XB		0.1	0.110 0.057		0.140		0.17	0	(Note 1,4)	
Blue	YB		0.0			0.087	0.117		7		
**/1 *4	XW		0.2	.74		0.304		0.33	4		
White	YW		0.301					0.36	0.361		

3.2 Measuring Condition

Measuring surrounding: dark room ,LED current IL: 400mA

Ambient temperature: 25±2oC

15min. warm-up time.

3.3 Measuring Equipment

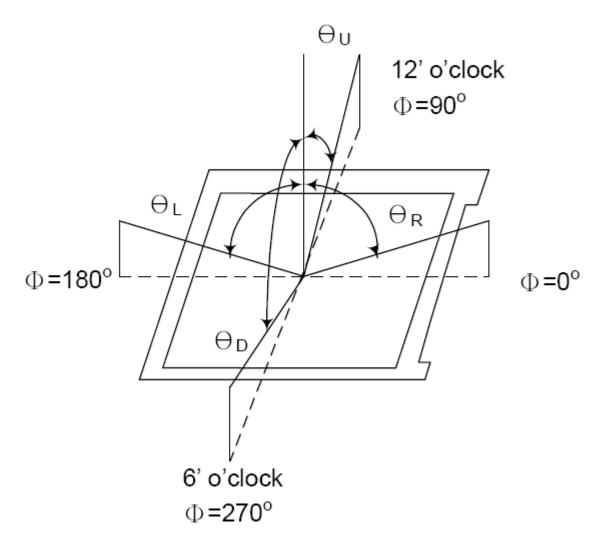
FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics. Measuring spot size: 20 ~ 21 mm

Note (1) Definition of Viewing Angle:

Tel: 86-755-23037763





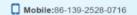


Note (2) Definition of Contrast Ratio (CR):

Measured at the center point of panel

CR = Luminance with all pixels white

Luminance with all pixels black

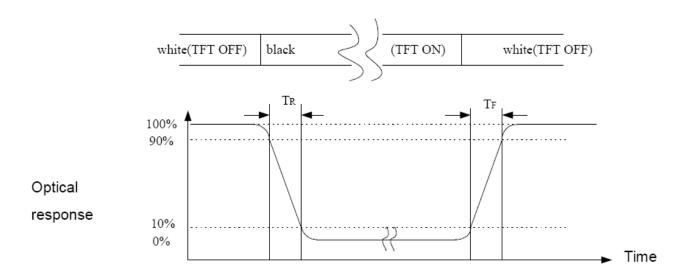




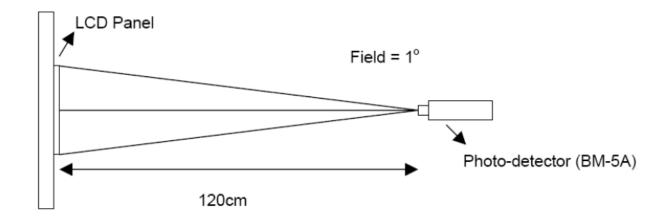


Note (3) Definition of Response Time: Sum of TR and TF

Tel: 86-755-23037763



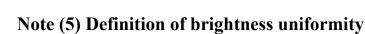
Note (4) Definition of optical measurement setup



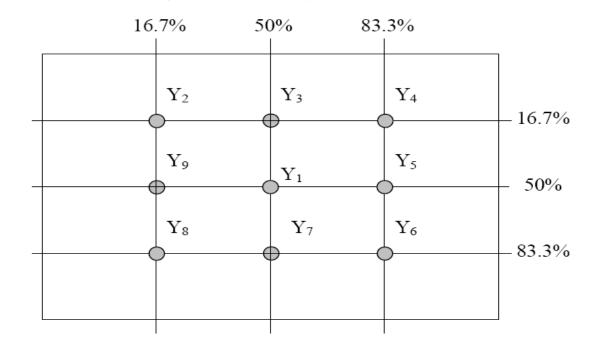
Mobile:86-139-2528-0716







Tel: 86-755-23037763



 $Luminance uniformity = \frac{\text{(Min Luminance of 9 points)}}{\text{(Max Luminance of 9 points)}} \times 100\%$

Note (6) Rubbing Direction (The different Rubbing Direction will cause the different optimal view direction).

Note (7) Measured at the brightness of the panel when all terminals of LCD panel are electrically open.

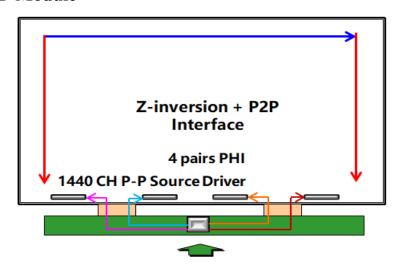
Tel: 86-755-23037763



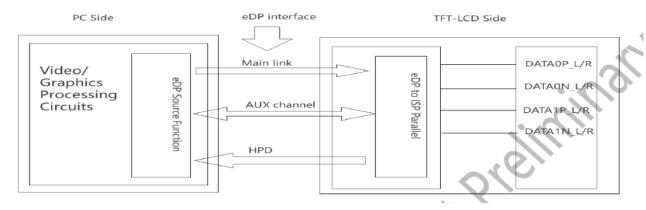




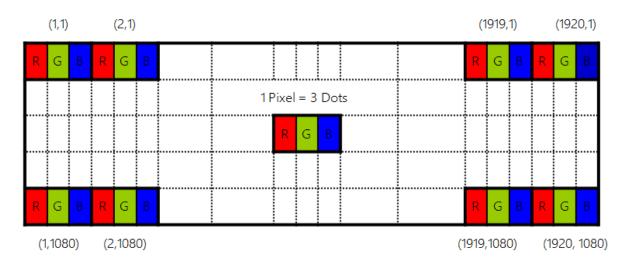
4.0 BLOCK DIAGRAM **4.1 TFT LCD Module**



eDP 1.2 2.7Gbps Input

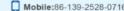


4.2 data input format



Display Position of Input Data (V-H)









5.0 Interface Pin Connection

5.1 Driver interface of PWB

(CN1:20455-030E-76(I-PEX) (EDP Signal ,3.3V DC Supply)

Corresponding connector: 20453-030T (I-PEX)

Terminal	Symbol	IO	Functions
No.			
1	CABC-EN	I	CABC-EN(Not connected)
2	GND	P	High Speed Power ground
3	Lane1_N	I	Complement signal link Lane1
4	Lane1_P	I	True signal Link Lane1
5	GND	P	High Speed Power ground
6	Lane0_N	I	Complement signal link Lane0
7	Lane0_P	I	True signal Link Lane0
8	GND	P	High Speed Power ground
9	AUX_CH_P	I	True signal Auxiliary channel
10	AUX_CH_N	I	Complement signal Auxiliary channel
11	GND	P	High Speed Power ground
12	LCD_VCC	P	LCD logic and driver Power
13	LCD_VCC	P	LCD logic and driver Power
14	LCD_TEST	I	Panel Self test enable
15	GND	P	LCD logic and driver ground
16	GND	P	LCD logic and driver ground
17	HPD	0	Hot Plug detect output
18	NC	P	Not connected
19	NC	P	Not connected
20	NC	P	Not connected
21	NC	P	Not connected
22	NC	P	Not connected
23	NC	P	Not connected
24	NC	P	Not connected
25	NC	P	Not connected
26	NC	P	Not connected
27	NC	P	Not connected
28	NC	P	Not connected
29	NC	P	Not connected
30	NC	P	Not connected



Tel: 86-755-23037763



Notes:

*1 P: POWER I: Input O: Output

The shielding case is connected with signal GND

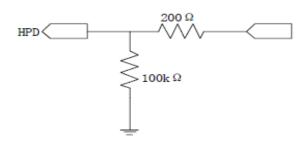
- Connector used :20455-030E-76 (I-PEX)
- Corresponding connector: 20453-030T (I-PEX)

(Panda is not responsible to its product quality, if the user applies a connector not corresponding to the above model.)

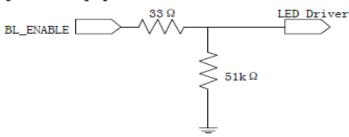
All terminals except NC terminal must be connected to input signal desicribed as above or supply voltage or GND each.

[Note 4-1-1] Do not input any signals or any powers into a NC pin. Keep the NC pin open.

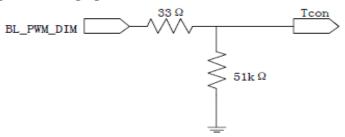
[Note 4-1-2] Output circuit is as below.



[Note 4-1-3]Input circuit is as below.



[Note 4-1-4]Input circuit is as below.



6.0 ELECTRICAL CHARACTERISTICS

W ELECTRICIE CHIRACTETERS TES								
Item	Symbol	Min.	Type	Max.	Unit.	Note		
Power supply voltage	LCD_VCC	3.0	3.3	3.6	V	GND=0		
Positive-going input	VIT+			+100	mV	Vcc=+3.3V		
Negative-going input	VIT-	-100			mV			
	IVCC	-	212	364	mA			
	Irush			1.0	Α			
Operation Temperature	Тор	-20		70	$^{\circ}$ C			
Storage Temperature	Tst	-30		80	$^{\circ}$ C			



Tel: 86-755-23037763



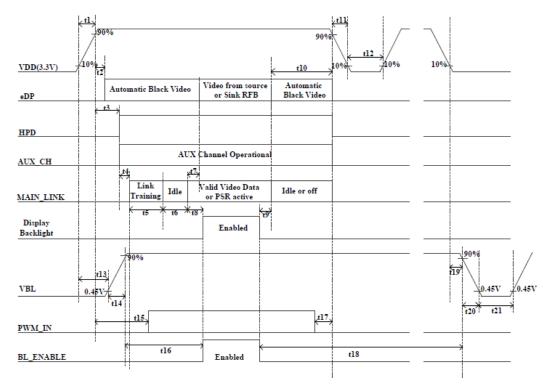


6.1 TFT LCD Module

eDP HPD Signal Characteristics										
Parameter Symbol Min. Typ. Max. Unit Remark										
HPD High level output voltage	VOH_{HPD}		VDD-0.1	-						
HPD Low level output voltage	VOL_{HPD}	-	0							

1 0										
eDP AUX Channel Characteristics										
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark				
Unit Interval for AUX channel	UI _{AUX}	0.4	0.5	0.6	μS					
Peak-to-peak voltage at TP1	V _{AUX-DIFF-pp}	0.32	-	1.36	V					
AUX DC Common mode Voltage	V _{AUX-DC-CM}	0	-	2.0	V					
AUX Short current limit	I _{AUX_SHORT}	-	-	90	mA					
AUX CH termination Cresistor	RAUX_TERM	-	100	-	Ω	Differential input				
AUX AC coupling capacitor	CAUX	75	-	200	nF					
Number of pre-charge pulses	Pre-charge pulses	10	-	16						
	eDP Main Lir	ık Receive	r Charact	eristics						
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark				
Link clock down spreading	Down_Spread_Am plitude	0		0.5	%					
Differential Peak-to-peak Input Voltage at Rx package pins	V _{RX-DIFFp-p}	120	-	1200	mV					
Differential Return Loss at 1.35GHz at Rx package pins	RL _{RX-DIFF}	9	-	-	dB					
Differential termination resistance	R _{RX-TERM}	-	100	-	Ω					
RX short circuit Current Limit	I _{RX-SHORT}	-	-	50	mA					
Lane Intra-pair Skew at RX package	T _{RX} -SKEW-INTRA-P AIR-High-Bit-	-	-	50	ps					

[Note 6-1-1] ON-OFF conditions for supply voltage





Tel: 86-755-23037763



[Note] Do not keep the interface signal high-impedance or unusual signal when power is on.

Symbol	Min	Max	Unit	Note
t1	0.5	10		11010
			ms	
t2	0	100	ms	
t3	0	100	ms	
t4	-	-	ms	
t5	-	-	ms	
t6	-	-	ms	
t7	0	50	ms	
t8			ms	
t9			ms	
t10	0	500	ms	
t11	1	50	ms	[Note1]
t12	500	-	ms	
t13	-	-	ms	
t14	0.5	10	ms	
t15	100		ms	
t16	-	-	ms	
t17	0	_	ms	
t18	-	-	ms	
t19	-	-	ms	
t20	0.1	-	ms	
t21	100		ms	

6.2 Back-Light Unit

CN LED Power Source (BHSR-02VS-1) or equivalent

Mating connector: (SBHT-002T-P0.5) or equivalent

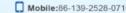
The characteristics of the LED are shown in the following tables.

Item	Symbol	Min.	Typ.	Max.	Unit	Note
LED current	IL	-	400	-	mA	(2)
LED Voltage	VL	-	27.0	31.5	V	
Operating LED life time	Hr	50000	-	-	Hour	(1)(2)

Note (1) LED life time (Hr) can be defined as the time in which it continues to operate under the condition: Ta=25 \pm 3 °C, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note (2) The "LED life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL=400mA. The LED lifetime could be decreased if operating IL is larger than 400mA. The constant current driving method is suggested.









6.3 Signal Timing Characteristics

Damanatan	O. wala al		1.134			
Parameter	Symbol	Min.	Тур.	Max.	Unit	
DCLK Frequency	fclk	ı	477	ı	MHz	
Horizontal display area	thd		1920		pixel	
HSYNC period time	th	ı	2142	ı	pixel	
HSYNC blanking	thb+ thfp	ı	222	ı	pixel	
Vertical display area	Tvd		1080		Н	
Frequency	fV	48	60	65	Hz	
VSYNC period time	Tv	-	1100	-	Н	
VSYNC blanking	Tvb+ Tvfp	-	20	-	Н	







6.4 input signal ,basic display colors and gray scale of each color

	•												D	ata	sign	a1											
	Colors &	Gray	R0	R1	R2	R3	R4	R5	R6	R.7	G0	G1	G2	G3	G4	G5	G6	G7	В0	В1	В2	ВЗ	В4	В5	В6	В7	
	Gray Scale	Scale	LSB							MSB	LSB							MSB	LSB							MSB	
	Black	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Blue	-	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	
ŗ	Green	-	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
Color	Cyan	-	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
Basic (Red	-	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Bê	Magenta	-	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	
	Yellow	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
	White	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
p	Û	GS1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Scale of Red	Darker	GS2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
o alı	Û	\					l .							,	Į.							•	l .				
Sca	û	↓				,	L								L							,	L			\blacksquare	
Gray	Brighter	GS253	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	û	GS254	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red	GS255	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
			l	İ	ı	ı				ı				ı			ı	ı	ı	ı		ı	ı	ı	ı		
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Green	Û	GS1	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
f Gr	Darker	GS2	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
le of	Û	+												-1				\dashv									
Scale	û	↓ 	_			,		_	•			_		. 1					_	_	_			_	_		
Gray	Brighter	GS253	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
	Green	GS254 GS255	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
	Black	GS0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Û	GS1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	
Blue	Darker	GS2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	
	Û	→	•			,		•	•	·	•	•	•	1		v	•	Ť	•	-	•	1		•	•	_	
Scale of	û	+					 ,											\dashv					,			\dashv	
	Brighter	GS253	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	1	1	1	1	1	1	
Gray	û	GS254		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	
	Blue	GS255	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	
								1				1		0	: Lo	w le	vel v	olta	ge,		1	: Hi	gh le	evel	volt	age.	

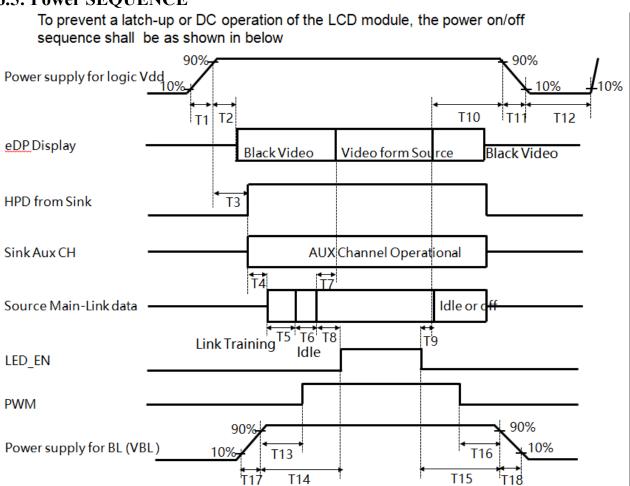


Tel: 86-755-23037763





6.5: Power SEQUENCE



- 0.5ms \leq T1 \leq 10 ms
- \leq T2 \leq 200 ms 0ms
- \leq T3 \leq 200 ms 0ms
- 0ms ≤ T13
- 0ms ≤ T14
- 0ms ≤ T17
- 80ms

- \leq T7 \leq 50ms 0ms
- 0ms ≤ T10 ≤ 500 ms
- 0.5ms ≤ T11 ≤ 10 ms
- $500ms \le T12$
- 0ms ≤ T15
- 0ms ≤ T16
- 0_{ms} ≤ T18

Notes:

- 1. When the power supply VDD is 0V, keep the level of input signals on the low or keep high impedance.
- 2. Do not keep the interface signal high impedance when power is on. Back Light must be turn on after power for logic and interface signal are valid.



Tel: 86-755-23037763





7.0 Reliability test items

NO.	Item	Conditions	Remark
1	High Temperature Storage	Ta=+80°C,240hrs	Inspection
2	Low Temperature Storage	Ta=-30℃,240hrs	after2~4 hours
3	High Temperature Operation	Ta= +70°C,240hrs	storage at room
4	Low Temperature Operation	Ta= -20℃,240hrs	temperature, the sample shall be
5	High Temperature and High Humidity(Operation)	Ta=+60°C, 90%RH, 240hrs	free from defects 1. Air bubble in
6	Thermal cycling Test (non operation)	-20°C(30min)→+70°C(30min),100cycles	the LCD 2. Sealleak
7	Electrostatic discharge	200V 200pf(0ohm) 1time/each terminal	3. non-display
8	Vibration	1. Random: 1.04 Grms,5~500HZ, X/Y/Z,30min/each direction 2. Sine: Freq. Range:8~33.3hz Stoke:1.3mm Sweep:2.9G,33.3~400HZ X/Z:2hr,Y:4hr,cyc:15min	 4. missing segmnents 5. glass crack 6. current idd is twice higher than initial value.
9	Shock	100G,6ms,±X, ±Y, ±Z 3 times for each direction	JIS C7021,A-10 (Condition)
10	Vibration(with carton)	Random:0.015G\2/HZ, 5\200HZ -6dB/octave,200\400HZ XYZ each dirction:2hr	,
11	Drop (with carton)	Height:60cm 1corner,3edges,6surfaces	JIS Z0202

Note:

- 1. There is no display function NG issue occurred, all the cosmetic specification is judged before the reliability stress.
- 2.the test samples should be applied to only one test item
- 3.for damp proof test, Pure water(resistance>10M ohm)should be used
- 4.in case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part
- 5. Failure Judgment Criterion: Basic Specification, Electrical Characteristic, Mechanical Charateristic, Optical Characteristic



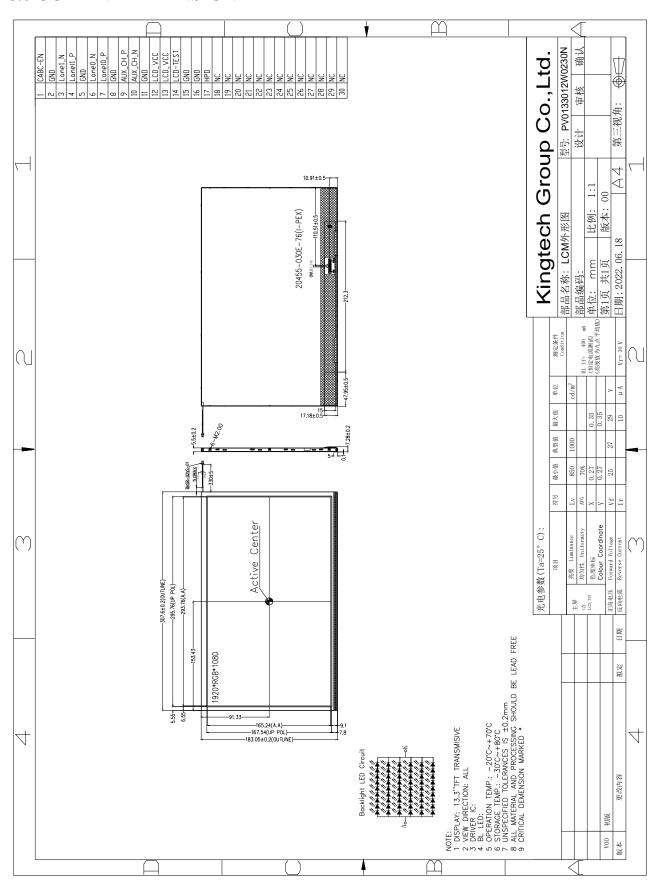
Tel: 86-755-23037763

Mobile:86-139-2528-0716





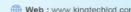
8.0 OUTLINE DIMENSION













9.0 GENERAL PRECAUTION

9.1 Use Restriction

This product is not authorized for use in life supporting systems, aircraft navigation control systems, military systems and any other application where performance failure could be life threatening or otherwise catastrophic.

9.2 Disassembling or Modification

Do not disassemble or modify the module. It may damage sensitive parts inside LCD module, and may cause scratches or dust on the display. HannStar does not warrant the module, if customers disassemble or modify the module.

9.3 Breakage of LCD Panel

- 9.3.1.If LCD panel is broken and liquid crystal spills out, do not ingest or inhale liquid crystal, and do not contact liquid crystal with skin.
- 9.3.2. If liquid crystal contacts mouth or eyes, rinse out with water immediately.
- 9.3.3. If liquid crystal contacts skin or cloths, wash it off immediately with alcohol and rinse thoroughly with water.
- 9.3.4. Handle carefully with chips of glass that may cause injury, when the glass is broken

9.4 Electric Shock

- 9.4.1. Disconnect power supply before handling LCD module.
- 9.4.2. Do not pull or fold the LED cable.
- 9.4.3. Do not touch the parts inside LCD modules and the fluorescent LED's connector or cables in order to prevent electric shock.

9.5 Absolute Maximum Ratings and Power Protection Circuit

9.5.1. Do not exceed the absolute maximum rating values, such as the supply voltage variation, input voltage variation, variation in parts' parameters, environmental temperature, etc., otherwise LCD module may be damaged. 9.5.2. Please do not leave LCD module in the environment of high humidity and high temperature for a long time. 11.5.3. It's recommended to employ protection circuit for power supply.

9.6 Operation

- 9.6.1 Do not touch, push or rub the polarizer with anything harder than HB pencil lead.
- 9.6.2 Use fingerstalls of soft gloves in order to keep clean display quality, when persons handle the LCD module for incoming inspection or assembly.
- 9.6.3 When the surface is dusty, please wipe gently with absorbent cotton or other soft



Tel: 86-755-23037763



material.

9.6.4 Wipe off saliva or water drops as soon as possible. If saliva or water drops contact with polarizer for a long time, they may causes deformation or color fading. 9.6.5 When cleaning the adhesives, please use absorbent cotton wetted with a little petroleum benzine or other adequate solvent.

9.7 Mechanism

Please mount LCD module by using mouting holes arranged in four corners tightly.

9.8 Static Electricity

- 9.8.1 Protection film must remove very slowly from the surface of LCD module to prevent from electrostatic occurrence.
- 9.8.2. Because LCD module use CMOS-IC on circuit board and TFT-LCD panel, it is very weak to electrostatic discharge. Please be careful with electrostatic discharge. Persons who handle the module should be grounded through adequate methods.

9.9 Strong Light Exposure

The module shall not be exposed under strong light such as direct sunlight. Otherwise, display characteristics may be changed.

9.10 Disposal

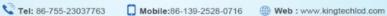
When disposing LCD module, obey the local environmental regulations.

- 10. Package Specification
- 10.1 Packing format





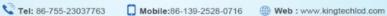






11.Visus	als Specific	cation:	1)Note											
General	1. Customer	identified anomali	es not defined within this	inspection standard shall be reviewed										
	by LowKey,	and an additional	standard shall be determi	ned by mutual consent.										
	2. This inspe	ction standard abo	out the image quality shall	be applied to any defect within the										
	effective viev	ing area and shall not be applicable to outside of the area.												
	3. Inspection	conditions	onditions											
	Luminance	: 500 Lux	: 500 Lux min.											
	Inspection di	stance : 300 mm												
	Temperature	: 25±5°C												
	Direction	: Directly above												
Definition of	Dot defect	Bright dot	The dot is constantly "on	" when power applied to the LCD,										
inspection		defect	even when all "Black" da	ata sent to the screen. Inspection tool:										
item			5% Transparency neutra	al density filter.Count dot: If the dot is										
			visible through the filter.	Don't count dot: If the dot is not										
			visible through the filter.											
			RGBRGBRGB											
			RGBRGBRGB											
			RGBRGBRGB	dot defect										
		Black dot	The dot is constantly "of	f" when power applied to the LCD,										
		defect	even when all "White" d	ata sent to the screen.										
		Adjacent dot	Adjacent dot defect is de	fined as two or more bright dot defects										
			or black dot defects.											
			RGBRGBRGB											
			RGBRGBRGB	- det defect										
			RGBRGBRGB	dot defect										
	External	Bubble ,scratch(foreign Particle	Visible operating (all pixels "Black"										
	inspection	polarizer, Cell, B	acklight)	or "White") and non operating.										
		Appearance	Does not satisfy the value	e at the spec.										
		inspection												
	Others	LED wires	Damaged to the LED win	res, connector, pin, functional failure or										
			appearance failure.											
	Definition	Definition of circ	le: definition of linea	ar size definition Area I/O										
	of Size		_	<u></u> 1/4 ← 1/2 → 1/4 ←										
			₁	1/4										
		\sim 4	<u></u>	1/2										
		4 a ▶	4 	W JAPER										
		d = (a + b))/2	1/4 O Area										







2) Standard

Classification		Ins	Judgment Standard						
Defect (in	Dot	Area			I O				
LCD glass)	defect	Bright dots(Note: Visib	ole under:ND5%)		N≤2				
,		1:D≤0.15mm:No count); D>0.15mm acceptable: 2						
		Dark dots (0.15mm <d5< td=""><td colspan="5">N≤4</td></d5<>	N≤4						
		Bright dot-2Adjacent	N≤0						
		Dark dot-2Adjacent	N≤4						
		Dark or bright dots-3 a	and more Adjacent(note6)		N≤0				
		Total bright and dark o	Total bright and dark dots						
		Minimum distance bet	Minimum distance between bright dots						
		Minimum distance bet	ween dark dots		5mm				
		Minimum distance bet	ween bright and bright dots		5mm				
	Other	White	Size (mm)	A	cceptable num	ber			
		dot ,dark dot	d≤0.2	N	Neglected				
		(circle)	0.2mm <d≤0.3mm< th=""><th>N</th><th colspan="5">N<u>≤</u>4</th></d≤0.3mm<>	N	N <u>≤</u> 4				
			N≤2						
			D>0.4mm	N	Not allowable				
Visual defect	-	Foreign partial	Vis	isible under:ND5%					
			material:	1:[0≤0.2mm:No co	ount			
			dark/bright sport	2:0	.2mm <d≤0.5m< th=""><th>m,N≤3</th></d≤0.5m<>	m,N≤3			
			Linear foreign	3:I	>0.5mm:Not a	llowable			
			Inv	nvisible under ND5%					
			material: 0.1						
			.3mm <l≤5mm,n≤3< th=""></l≤5mm,n≤3<>						
					ible under ND5				
					3mm≤w≤0.1mr				
		D. I. I	T •	1	mm≤L≤3mm,N	ò2			
		Polarizer	Linear scratch		BM:No Count				
					ixel area				
					5mm≤w≤0.2mı				
			Dubble meeling		mm≤L≤5.0mm	<u>,ıv≥3</u>			
			Bubble peeling		BM:No Count				
					'ixel area mm≤D<0.5mm	N<1			
		Muma P- lastr				1,1124			
		Mura & leak	D5%						