

 Professional LCD Module Manufacturer since 2003

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# **PRODUCT SPECIFICATIONS**

For Customer: \_\_\_\_\_

□ : APPROVAL FOR SPECIFICATION

Module No.: PV084002D0120C

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#### For Customer's Acceptance:

Approved By	Comment

PREPARED	CHECKED	VERIFIED BY QA DEPT	VERIFIED BY R&D DEPT
LC			





# 2. Revision Record

Date	Rev.No.	Page	Revision Items	Prepared
2023.10.16	V0		The first release	LC



## 3. General Specifications

PV084002D0120CisaTFT-LCDmodule.ItiscomposedofaTFT-LCDpanel,driverIC,FPC, a back light unit. The 8.4" display area contains 1024 x (RGB) x 768 pixels and can display up to 16.7M colors. This product accords with ROHS environmental criterion..

Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	16.7M		1
Viewing Direction	ALL	O'Clock	
Operating temperature	-30~+80	°C	
Storage temperature	-30~+80	°C	
Module size	199.50X149.00X9.7	mm	2
Active Area(W×H)	170.496X127.872	mm	
Number of Dots	1024 X 768	dots	
Power Supply Voltage	3.3	V	
TFT Controller	HX8290-A-LT*2+HX8695-E-LT		
Weight		g	
Interface	8bits - LVDS	-	
Surface treatment	Anti-Glare and hard-coating 3H		

Note 1: Color tune is slightly changed by temperature and driving voltage.

Note 2: Without FPC and Solder.

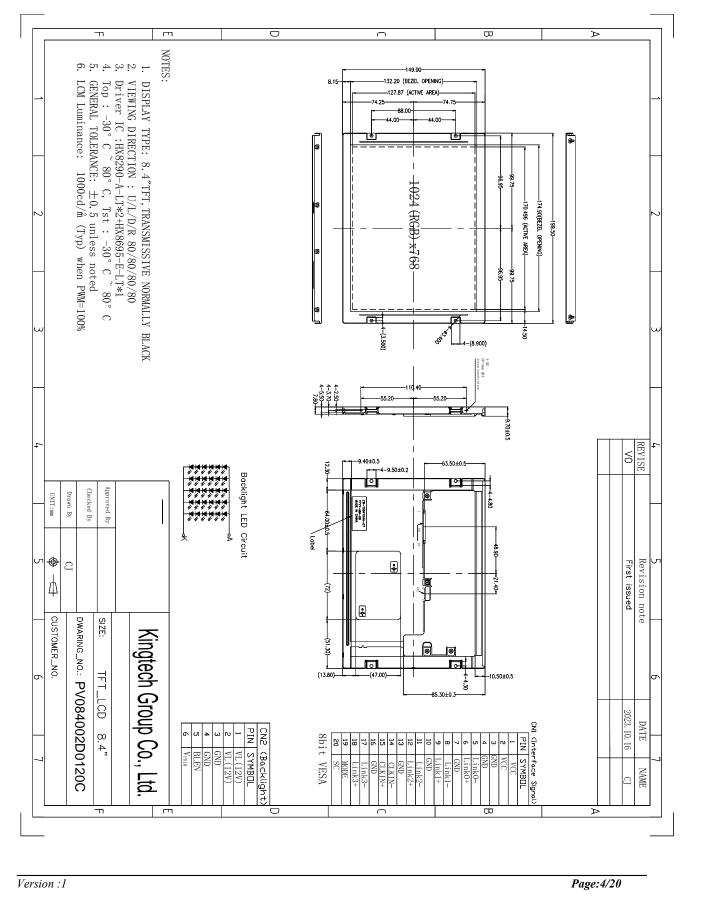


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## 4. Outline. Drawing





# 5. Absolute Maximum Ratings(Ta=25 $^{\circ}C$ )

## 

Item	Symbol	Min.	Max.	Unit	Note
	VCC	-0.3	4.0	V	1, 2
Dower Supply Veltage	VL	-0.3	14.0	V	1, 2
Power Supply Voltage	VPDIM	-0.3	14.0	V	1, 2
	BLEN	-0.3	14.0	V	1, 2

Notes:

- 1. If the module is above these absolute maximum ratings. It may become permanently damaged. Using the module within the following electrical characteristic conditions are also exceeded, the module will malfunction and cause poor reliability.
- 2. V<sub>CC</sub> >V<sub>SS</sub> must be maintained.
- 3. Please be sure users are grounded when handing LCD Module.

#### 5.2 Environmental Absolute Maximum Ratings.

Item	Stor	age	Opera	Note	
	MIN.	MAX.	MIN.	MAX.	1000
Ambient Temperature	<b>-30</b> ℃	<b>80</b> ℃	<b>-30</b> ℃	<b>80</b> ℃	1,2
Humidity	-	-	-	-	3

- 1. The response time will become lower when operated at low temperature.
- 2. Background color changes slightly depending on ambient temperature. The phenomenon is reversible.
- 3. Ta<=40 ℃:85%RH MAX.

Ta>=40  $\mathcal{C}$ :Absolute humidity must be lower than the humidity of 85%RH at 40  $\mathcal{C}$ .



## 6. Electrical Specifications

### 6.1 Electrical characteristics for LCD(Vss=0V , Ta=25 $^{\circ}C$ )

Parameter		Symbol	Condition	Min	Тур	Max	Unit	Note
Power supply		VCC	<b>Ta=25</b> ℃	3.0	3.3	3.6	V	
Backlight Power supply		VL	<b>Ta=25</b> ℃	9	12.0	13.2	V	
Input	'H'	VIH	Ta=25℃	0.7VCC	-	VCC	V	
voltage	'L'	VIL	<b>Ta=25°</b> ℃	-0.3	-	0.3VCC	V	
Current of power supply		ICC	<b>Ta=25</b> ℃	-	180	-	mA	

### 6.2 LED backlight specification(VSS=0V ,Ta=25°C)

Item	Item		Min	Тур	Max	Unit	Note
Supply vo	oltage	VL	9	12.0	13.2	V	
Supply C	urrent	IL	-	500	-	mA	(VL=12V) PWM=100%
Power Cons	Power Consumption		-	6.0	-	W	(VL=12V) PWM=100%
PWM Control	PWM Control Frequency		100	-	30K	Hz	
Backlight	High	BLEN	1.6	-	VL	V	
ON-OFF	Low	DEEN	0	-	0.8	V	
PWM Control	High	N	1.6	-	VL	V	
Level	Low	Vpdim	0	-	0.8	V	
Uniformity		$\Delta$ Bp	75	80	-	%	
Life Tir	me	time	-	50K	-	hours	1





Note 1: Brightness to be decreased to 50% of the initial value at ambient temperature TA=25 C



### 6.3 Interface signals

6.3.1 CN 1(Interface Signal)

Used connector: 20186-020E-11F (I-PEX) or FI-SEB20P-HFE (JAE)

Corresponding connector: 20197- 20U-F (I-PEX) or FI-S20S[for discrete Wire],

### FI-SE20ME[for FPC] (JAE)

Pin No.	Symbol	I/O	Function
1-2	VCC	Р	Power supply
3-4	GND	Р	Ground.
5	LINK0-	I	LVDS lane0 input
6	LINK0+	I	
7	GND	Р	Ground.
8	LINK1-	I	
9	LINK1+	I	LVDS lane1 input
10	GND	Р	Ground.
11	LINK2-	I	
12	LINK2+	I	LVDS lane2 input
13	GND	Р	Ground.
14	CLKIN-	I	LVDS CLK input
15	CLKIN+	I	LVDS CLK input
16	GND	Р	Ground.
17	LINK3-	I	
18	LINK3+	I	LVDS lane3 input
19	MODE	-	Not connection
20	SC	I	Scan direction control (Low=Normal, High=Reverse)





#### 6.3.1 CN 2(Backlight)

Backlight-side connector: FI-S6P-HFE (JAE)

Corresponding connector: FI-S6S (JAE)

Pin No.	Symbol	I/O	Function
1-2	VL	Р	Power supply For BL.
3-4	GND	Р	Ground.
5	BLEN	I	LED driver enable input
6	VPDIM	I	PWM dimming control input.

#### 6.4 AC Characteristics

#### 6.4.1 For the digital circuit: LVDS mode

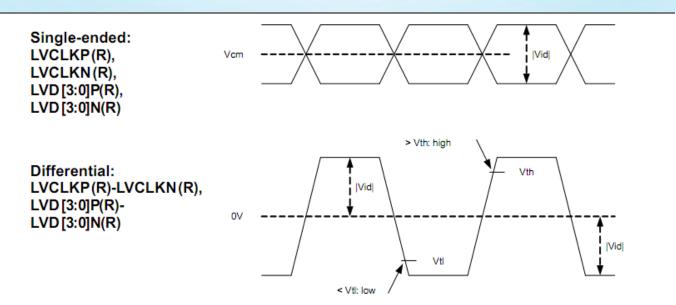
Parameter	Symbol	Condition		Unit		
Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Differential input high Threshold voltage	Vth	Vcm=1.2V	-	-	+0.1	V
Differential input low threshold voltage	Vtl	-	-0.1	-	-	V
Differential input common Mode voltage	V <sub>CM</sub>	-	1	1.2	1.7- V <sub>id</sub>  /2	V
LVDS input voltage	VINLV	-	0.7		1.7	V
Differential input voltage	Vid	-	0.1	-	0.6	V
Differential input leakage Current	llvleak	-	-10	-	+10	μA



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#### 6.4.2 Input timing table

Parameter	Symbol	Spec.			Unit
		Min.	Тур.	Max.	
DCLK frequency	Fdclk	49	50	73.6	MHz
Horizontal valid data	thd	1024			DCLK
Hsync pulse width	thpw	10	12	255	DCLK
Hsync back porch	thbp	5	16	255	DCLK
Hsync front porch	thfp	24	26	260	DCLK
1 Horizontal line	th	1053	1066	1331	DCLK
Vertical valid data	tvd	768			Н
Vsync pulse width	tvpw	1	3	20	Н
Vsync back porch	tvbp	2	5	255	Н
Vsync front porch	tvfp	5	8	260	Н
1 Vertical field	tv	775	781	921	Н
Frame rate	FR	60			Hz

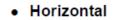
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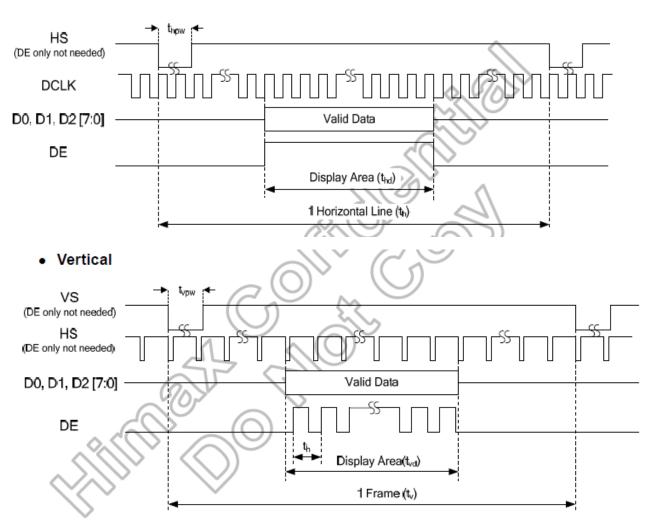
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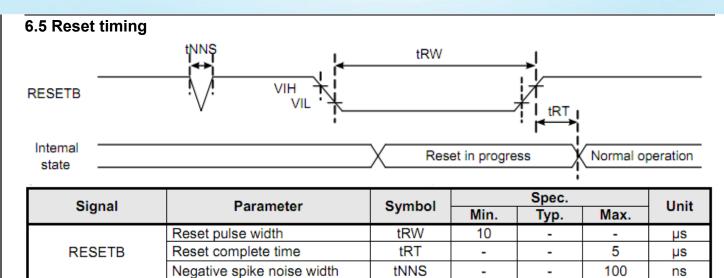




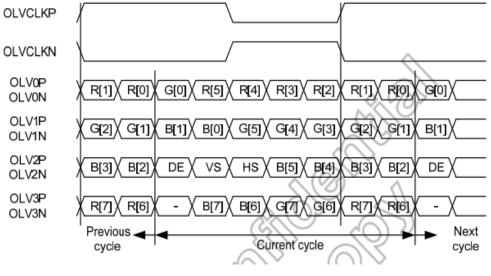


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#### 6.6 LVDS interface data format



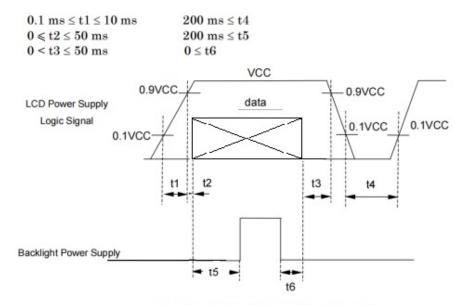
8bit mode



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#### 6.7 Power and signals sequence



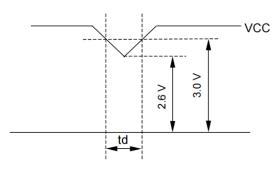
data: RGB DATA, DCLK, DENA, MODE, SC

#### VCC-dip conditions:

1) When 2.6 V  $\leq$  VCC < 3.0 V, td  $\leq$  10 ms

2) When VCC < 2.6 V

VCC-dip conditions should also follow the power and signals sequence.





# 7. Optical Characteristics

Item	Sy	mbol	Condition	Min.	Тур.	Max.	Unit	Note
Brightness		Вр	<i>θ</i> =0°	800	1000	-	Cd/m <sup>2</sup>	1
Uniformity		⊴Вр	Φ <b>=</b> 0°	75	80	-	%	1,2
	3	:00		75	80	-		
Viewing	6:00		Cr≥10	75	80	-	Deg	3
Angle	9:00			75	80	-		
	12	2:00		75	80	-		
Contrast Ratio		Cr		800	1000	-	-	4
Response Time	Т	r+Tf	<i>Ta</i> =25℃Φ=0°	-	22	25	ms	5
	14/	x	<i>θ</i> =0° Φ=0°	Typ -0.05	0.302	Тур +0.05	-	1,6
	W	у			0.326		-	
	Р	х			0.638		-	
Color of CIE	R	у			0.319		-	
Coordinate	G	х			0.265		-	
		у			0.577		-	
	В	х			0.141		-	
		у			0.091		-	

Version :1

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NTSC Ratio S	-	70	-	%	
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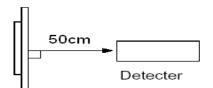
*Note:* The parameter is slightly changed by temperature, driving voltage and materiel

Note 1: The data are measured after LEDs are turned on for 5 minutes. LCM displays full white. The brightness is the average value of 9 measured spots. Measurement equipment BM-7 (Φ5mm)

Measuring condition:

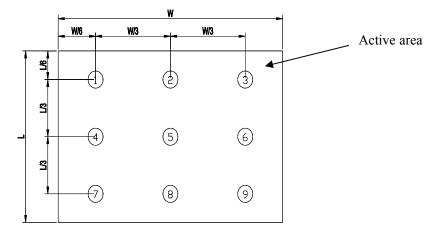
- Measuring surroundings: Dark room.
- Measuring temperature: Ta=25 °C.
- Adjust operating voltage to get optimum contrast at the center of the display.

Measured value at the center point of LCD panel after more than 5 minutes while backlight turning on.



*Bp (Max.)* = *Maximum brightness in 9 measured spots* 

*Bp* (*Min.*) = *Minimum brightness in 9 measured spots.* 



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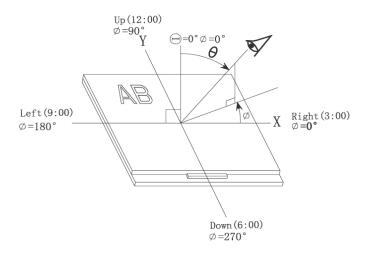
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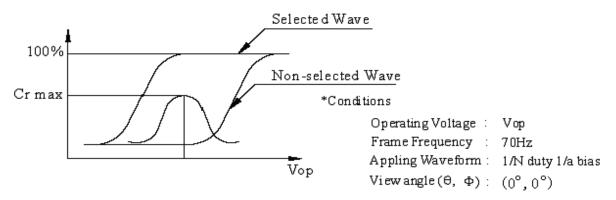


Note 3: The definition of viewing angle: Refer to the graph below marked by  $\theta$  and  $\Phi$ 

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Note 4: Definition of contrast ratio.( Test LCD using DMS501)



Contrast ratio(
$$Cr$$
) =  $\frac{Brightness of selected dots}{Brightness of non-selected dots}$ 

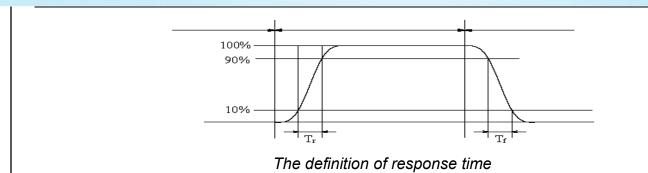
Note 5: Definition of Response time. (Test LCD using DMS501):

The output signals of photo detector are measured when the input signals are changed from "black" to "white" (falling time) and from "white" to "black" (rising time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as below.

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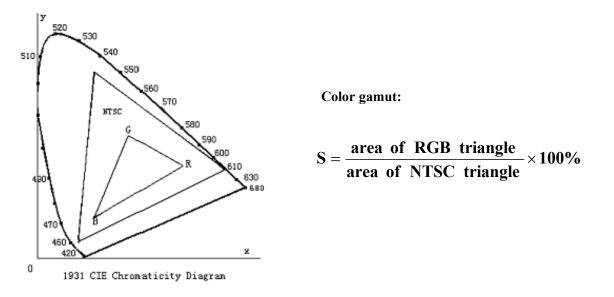
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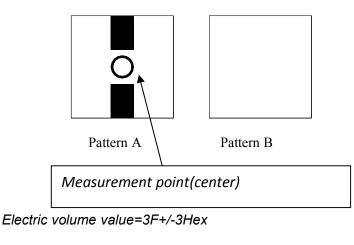


Note 6: Definition of Color of CIE Coordinate and NTSC Ratio.

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*Note 7: Definition of cross talk. Cross talk ratio(%)=\pattern A Brightness-pattern B Brightness\/pattern A Brightness\*100* 







# 8. Reliability Test Items and Criteria

Test Item	Test condition	Remark
High Temperature Storage	Ta = 80℃ 240hrs	Note1,Note3, 4
Low Temperature Storage	$Ta = -30^{\circ}C$ 240hrs	Note1,Note3, 4
High Temperature Operation	Ta = 80°C 240hrs	Note2,Note3, 4
Low Temperature Operation	Ta = -30℃ 240hrs	Note1,Note3, 4
Operation at High Temperature/Humidity	+60℃, 90%RH 240hrs	Note3, 4
Thermal Shock	-30°C/30 min ~ +80°C/30 min for a total 50 cycles, Start with cold temperature and end with high temperature.	Note3, 4
Vibration Test	Frequency range:10~55Hz Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X. Y. Z. (6 hours for total)	
Mechanical Shock (NON-OPERATION)	Shock level: 1470 m/s 2 (150G) Waveform: half sinusoidal wave, 2 ms Number of shocks: one shock input in each direction of three mutually perpendicular axes for a total of six shock inputs	
Vibration Test (NON-OPERATION)	Vibration level: 9.8 m/s 2 (1.0G) Waveform: sinusoidal Frequency range: 5 to 500 Hz Frequency sweep rate: 0.5 octave /min Duration: one sweep from 5 to 500 Hz in each of three mutually perpendicular axis(each x,y,z axis: 1 hour, total 3 hours) Height:60cm 1 corner, 3 edges, 6	
Package Drop Test	Height:60cm 1 corner, 3 edges, 6 surfaces	
CONTACT DISCHARGE (OPERATION)	150pF, 330Ω, 8kV, 10 times at 1 sec interval	



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SIGNAL PIN DISCHARGE	200pF, 0Ω, 20
(NON-OPERATION)	i

00pF, 0Ω, 200V, 10 times at 1 sec interval

Note 1: Ta is the ambient temperature of samples.

Note 2: Ts is the temperature of panel's surface.

Note 3: In the standard condition, there shall be no practical problem that may affect the display function. After the reliability test, the product only guarantees operation, but don't guarantee all of the cosmetic specification.

Note 4: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature

### 9. Precautions for Use of LCD Modules

#### 9.1 Handling Precautions

- 9.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 9.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 9.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 9.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 9.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol — Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

— Water

*— Ketone — Aromatic solvents* 



- 9.1.6 Do not attempt to disassemble the LCD Module.
- 9.1.7 If the logic circuit power is off, do not apply the input signals.
- 9.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - a. Be sure to ground the body when handling the LCD Modules.
    - b. Tools required for assembly, such as soldering irons, must be properly ground.
    - c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

#### 9.2 Storage precautions

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- 9.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 9.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : 0  $^{\circ}$   $^{\circ}$   $^{\circ}$  40  $^{\circ}$ 

Relatively humidity: ≤80%

9.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

9.3 The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

<u>END</u>